



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5373-11
Job Sheet 173816



Part No: D5373-11

Job Qty: 5 ea

Part Name: Oil Drain Line



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 3/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: D5373 REV E SHEET 5,6 IPP REV:A 17.05.17 NEW ISSUE DD VERF:JFS IPP REV:B 17.09.15 AS PER DWG.E DD VERF:DP IPP REV:C 17.11.14 REVISE R&B/NOT UPLOADED CORRECTLY DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	5 pcs	3/10/18	3/10/18	0.00	0.00	Purchasing		AT 18/03/25
110	Packaging	5 pcs	3/10/18	3/10/18	0.00	0.00	Packaging2		AT DAS 18/03/25
120	QC	5 pcs	3/10/18	3/10/18	0.00	0.00	QC6		11 MAR 27 2018
121	CNC Vertical Machining	5 pcs	3/10/18	3/10/18	0.00	3.29	HAAS1-2		JF 18-04-09
122	QC	5 pcs	3/10/18	3/10/18	0.00	0.00	QC2 Machining-4		JF 18-04-09
123	QC	5 pcs	3/10/18	3/10/18	0.00	0.00	QC8 Machining-4		FF 18/04/10
130	Small Fab	5 pcs	3/12/18	3/12/18	0.00	0.29	Small Fab-9		FF 38
140	QC	5 pcs	3/12/18	3/12/18	0.00	0.00	QC5		38
150	Packaging	5 pcs	3/12/18	3/12/18	0.00	0.00	Packaging3-2		5/21/2018
160	QC21-SA	5 Ea	3/12/18	3/12/18	0.00	0.00	QC21		21 APR 25 2018

Part Op 100 - Issue P/O: 039288 Purchase Part Number: 101062B0160CR270 Supplier: STRATOFLEX Certificate of Descriptions: conformity is required

110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

121 - 1- Drill lock wire hole per folio FB505 ***NOTE 8*** DWG REV: _____ FOLIO REV: _____ 2- Deburr

122 - QC2- Inspect parts off machine FAI/FAIB

123 - QC8- Inspect parts - second check

130 - INSTALL LABEL D2729 AS PER DWG NOTES

140 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location: _____

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
101062B0160C270	Oil Drain Line	5 Ea (1 ea)	100-Purchasing	5254675
D2182-045	Heat Shrink 4.5" Long	5 Ea (1 ea)	130-Small Fab	155059
D2729-4	Red Decal	5 Ea (1 ea)	130-Small Fab	

03/04/2018

18/03/2018

CONTAINER NO. 0001000

Oil Drain Line

PART NO: D5373-11
Serial No/Batch: S054683
Revision:
Operation:
Change No:

Packaging

Mfg Date: 03/25/18
Job No: 173816

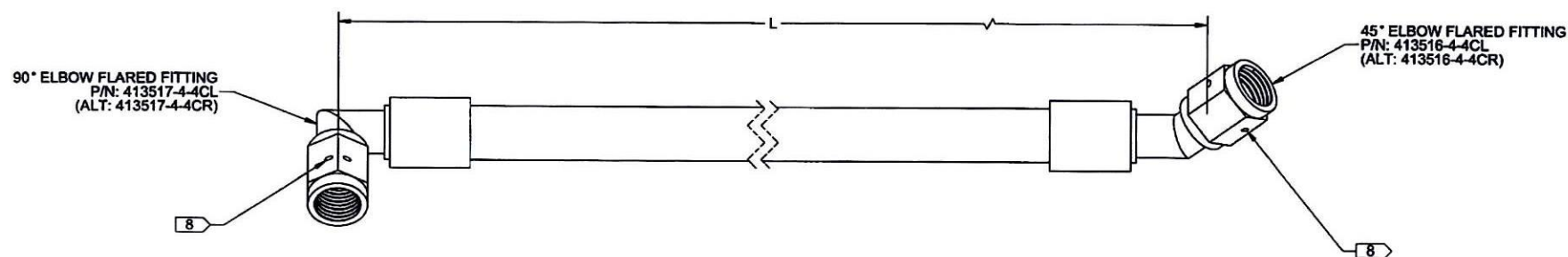
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	101062B0160C270	5	0	0
130-Small Fab	D2182-045	5	36	0
	D2729-4	5	0	0
Part Specifications				
Specifications could not be found.				

Plex 3/7/18 1:01 PM Dart.Gagnon.Michelle

8
7
6
5
4
3
2
1

SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173816
MAR 07 2018

SPECIFICATION CONTROL DRAWING



D5373-X - OIL DRAIN LINE

DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	LENGTH "L" (INCHES)	MAX O.D. (INCHES)	MIN I.D. (INCHES)	WEIGHT (LBS)	SPECIFICATION	CONSTRUCTION TYPE	CONSTRUCTION REINFORCEMENT	COVER
D5373-11	OIL DRAIN LINE	STRATOFLEX	101062B0160CL270	16	0.500	0.173	0.26	AS4897 AND AS150 TYPE 1AB	SEAMLESS, EXTRUDED, CONDUCTIVE POLYTETRAFLUOROETHYLENE	CORROSION-RESISTANT STEEL WIRE BRAID	INTEGRAL SILICONE
			ALT: 101062B0160CR270								

NOTES:

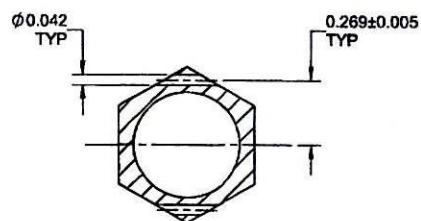
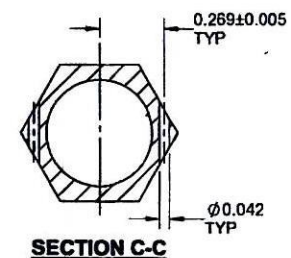
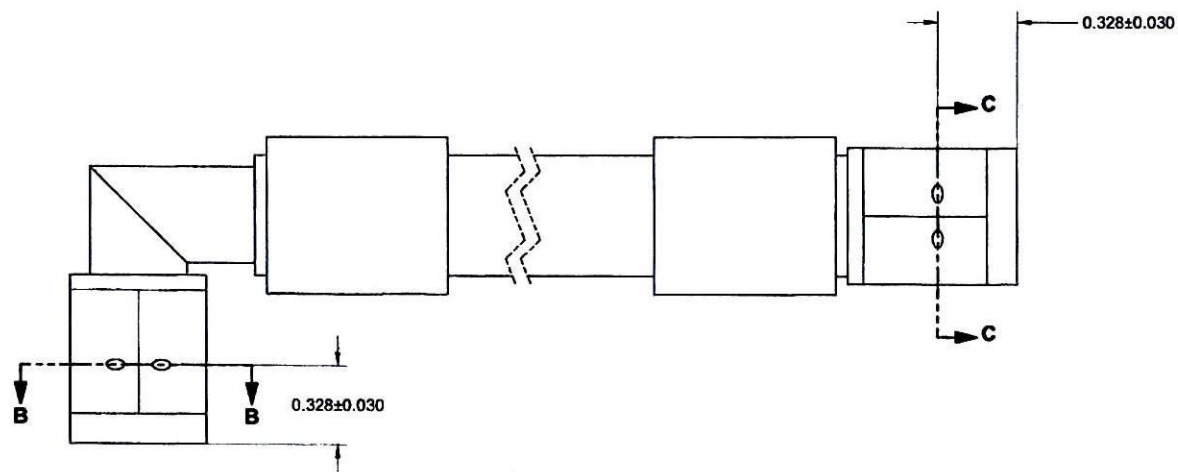
- 1) MATERIAL: PER TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N & B/N USING D2729 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
- 7) WEIGHT: SEE TABLE
- 8) FOR ALTERNATE PART NUMBERS (101062B0160CRXXX), DRILL LOCK-WIRE HOLES PER SHEET 6, DETAIL A

RELEASED
2017-09-19

APPROVED

DART AEROSPACE USA, INC.			
DESIGN	CC	EUGENE, OR	
DRAWN	WK		
CHECKED	VS		
MFG. APPR.	DD	DRAWING NO. D5373	REV. E
APPROVED	HS	TITLE	SHEET 5 OF 7
DE APPR.	DS	OIL DRAIN LINE	SCALE
DATE	17.09.11		NTS

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SECTION B-B

DETAIL A - LOCKWIRE HOLES (TYPICAL FOR -4 FITTINGS)

RELEASED
2017-09-19

APPROVED

DESIGN	CC	DART AEROSPACE USA, INC.	
DRAWN	WK	EUGENE, OR, USA	
CHECKED	VS	DRAWING NO.	REV. E
MFG. APPR.	DD	D5373	SHEET 6 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	DSC	OIL DRAIN LINE	NTS
DATE	17.09.11	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039255

Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

PO No: PO039255

PO Date: 3/9/18

Due Date: 3/23/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAR 12 2018

Revised

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	CCB-38000		Oil Drain Valve - D5527-1	Firmed	3/23/18	10 Ea	0 Ea	10 Ea	\$108.33/Ea	\$1,083.30
Line Item Note job# 173822										
2	101005-4CR-0062		Oil Drain Line - D5373-3	Firmed	3/23/18	5 pcs	0 pcs	5 pcs	\$120.00/pcs	\$600.00
Line Item Note job 173808										
3	101005-6CR-0150		Oil Drain Line - D5373-7	Firmed	3/23/18	5 pcs	0 pcs	5 pcs	\$182.64/pcs	\$913.20
Line Item Note job# 173810										
4	101062D0170C270		Oil Drain Line - D5379-9	Firmed	3/23/18	5 Ea	0 Ea	5 Ea	\$393.77/Ea	\$1,968.85
Line Item Note job# 173811										
5	101062B0160C270		Oil Drain Line - D5373-11	Firmed	3/23/18	5 Ea	0 Ea	5 Ea	\$204.88/Ea	\$1,024.40
Line Item Note job#173816										
									Grand Total:	\$5,589.75

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

DAS
11
9-89

cx
WLB



PACKING LIST



DELIVERY NUMBER: 8005639143

ROUTE: US FedEx International Priority

PAGE:1 of 1

DATE:20MAR18

TIME:14:49:56

EMP:00000000

ORD TYP: ZOR 169

CURRENCY:USD

TERMS:Net 30

CUSTOMER PO:PO039255
ORDER NUMBER:1003902107
ORDER DATE:13MAR18

B 10003952
I DART AEROSPACE LTD
L 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
CANADA
T
O

S 10003952
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
CANADA
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S 1009
H AVIALL DALLAS HOSE SHOP
I DALLAS HOSE SHOP
P 2755 REGENT BLVD
DFW AIRPORT TX 75261
USA
F
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O
M

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	QUANTITY BACK ORDER	UOM		CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
00010	0	1S	101005-6CR0150 HOSE: LT PRESSURE,PTFE	5	5	0	EA		182.64	913.20
			BATCH 100152466		5					
00020	0	1S	101062D0170C270 HOSE: LT PRESSURE,PTFE,ASSEMBLY	5	5	0	EA		393.77	1,968.85
			BATCH 100152467		5					
00030	0	1S	101062B0160C270 HOSE: LT PRESSURE,PTFE,ASSEMBLY	5	5	0	EA		204.88	1,024.40
			BATCH 100152468		5					

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For payment processing, please refer to Invoice.

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20MAR18
Date

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